



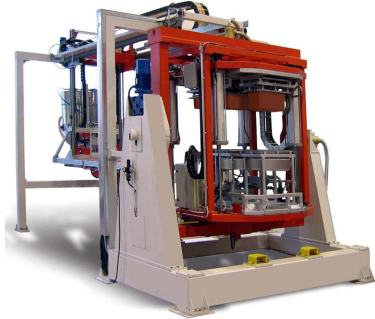
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KANTSTIK® ROTOMOLD AQUA RELEASE

Heat-Cured, Semi-Permanent, Water-Based Release Agent



KANTSTIK® ROTOMOLD AQUA RELEASE is a heat-cured, aqueous, semi-permanent mold release agent intended for rotational molding and other mold applications in which the tooling is pre-heated. This product yields an effective, long lasting release coat.

KANTSTIK® ROTOMOLD AQUA RELEASE:

- Uses the latest “Dry Film Lubrication Technology”
- One-step application, only one coat is needed for excellent release
- Allows multiple molding cycles between applications.
- Withstands high molding temperature conditions in excess of 500°F (260°C)
- Will not transfer, nor affect post-processing operations.

KANTSTIK® ROTOMOLD AQUA RELEASE is particularly useful for rotational molding of thermoplastics such as polypropylene (PP), polyethylene (PE), ABS, nylon, and acrylics.

METHOD OF APPLICATION

1. The surface should be polished and then thoroughly cleaned with **KantStik® Mold Cleaner** or another solvent cleaner to remove residual polish, oils or other contaminants. This is a very important step as a clean surface will promote excellent bonding of the release agent.
2. The products can be applied by spraying with a fine mist or wiping on a thin coating with a clean cloth. The coating will dry faster if the mold is preheated to a temperature of 130 to 150°F (54 to 65°C).
3. Apply one light coat of release agent to the mold, making sure of complete coverage.
4. Cure the release agent by running one empty molding cycle.
5. Begin molding.
6. Repeat application as needed, using one light coat as needed.

Available in 5 gallon (18.9 L) pails and 55 gallon (208.1 L) drums